



#### Description

12H Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

#### Features

- AEC-Q200 Automotive Grade Certified
- Rapid interruption of excessive current
- Compatible with reflow and wave solder
- Ceramic and glass construction
- > One time positive disconnect
- > Lead Free and Halogen free material

#### **Applications**

Power supplies

Battery Chargers

Consumer Electronicsii

Industrial Controllers

### **Electrical Characteristics for Series**

Rated Current	1.0ln	2.5ln	3.5ln
250mA~5A	4 Hour, Min.	5sec. Max.	
6A~20A	4 Hour, Min.		5sec. Max.

### **Electrical Characteristic Specifications by Item**

Part No	Ra Volt DC	ted age AC	Rated Current (A)	Breaking Capacity (A) 1	Typical Cold. Resistance (mohms) 2	Typical Voltage Drop (mV)	Typical Pre- Arcing I2t (A2Sec) 3	Alpha Mark
12H0250			0.25	50A	3608	1407	0.00012	0.25
12H0375		125V	0.375		1882	718	0.0003	E
12H0500			0.500		1028	650	0.0005	0.5
12H0750	125		0.750		850	1000	0.009	0.75
12H1100	125V		1		240	300	0.0075	н
12H1150			1.5		125	250	0.013	К
12H1200			2		80	200	0.04	Ν
12H1250			2.5		38	140	0.045	0
12H1300			3		32	130	0.065	Р
12H1350			3.5		25	120	0.08	R
12H1400	72V		4		20	110	0.11	S
12H1500			5		13	100	0.185	Т
12H1600	72V	/	6		15.5	140	8	F
12H1700	63V		7		11.5	130	10	7
12H1800	48∨ 32∨		8	150A	7.6	123	12	V
12H2100			10		5.5	110	18	U
12H2120			12		5	85	11.5	12
12H2150			15		3.4	78	16.5	15
12H2200		20		2.2	80	40	Q	

\* AC Interrupting Rating (measured at designated voltage, 100% power factor); DC Interrupting Rating (measured at designated voltage, time constant of less than 50 microseconds, battery source)

\* DC Cold Resistance are measured at <10% of rated current in ambient temperature of  $25^\circ$ C

\* Typical Pre-arcing I<sup>2</sup>t are measured at 10In Current

# **Average Time Current Curves**







#### **Temperature Re-rating Curve**

\* Normal ambient temperature: 23±3°C

\* Operating temperature: -55 ~+125  $^\circ\! {\mathbb C}$  , with proper



# **Soldering Method**

■Wave solder

Reservoir temperature:260  $^\circ \mathrm{C}$  Time in reservoir:10 seconds maximum

■Infrared reflow

Temperature:260 ℃

Time: 30 seconds maximum

### Solder reflow profile



Profile Feature		Lead(Pb)free solder
	Temperature min.(T <sub>smin</sub> )	<b>150℃</b>
Preheat and soak	Temperature max.(T <sub>smax</sub> )	<b>200</b> ℃
	Time(T <sub>smin</sub> to T <sub>smax</sub> )(ts)	60 - 120 Seconds
Average ramp up rate T <sub>smax</sub> to T <sub>p</sub>		3℃ / Second Max.
Liquidous temperature(TL)		<b>217</b> ℃
Time at liquidous(t <sub>L</sub> )		60 – 150 Seconds
Peak package body temperature(T <sub>p</sub> )		<b>260</b> ℃
Time(T <sub>p</sub> )within 5 $^{\circ}$ C of the specified classification temperature(T <sub>c</sub> )		30 Seconds
Average ramp-down rate( $T_p$ to $T_{smax}$ )		6℃ / Second Max.
Time(25°C to Peak Temperature)		8 Minutes Max.



# Mechanical Dimensions Unit:mm(inch)



# **Ordering Information**



# Packaging

Packaging Option	Packaging Specification	Quantity
12H	tape-and-reel	3000